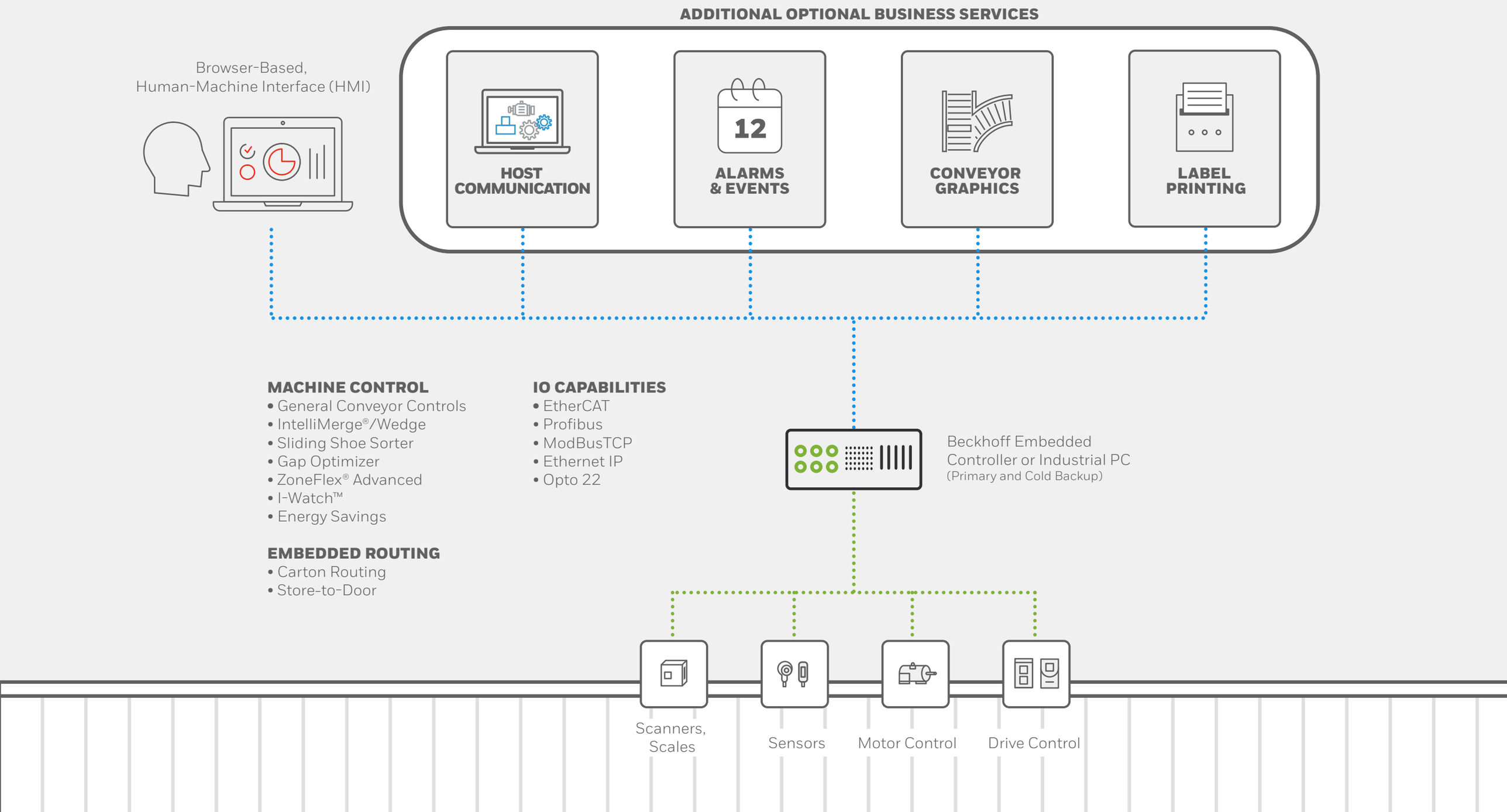
Honeywell
Intelligrated

TYPICAL MACHINE CONTROL SYSTEM ARCHITECTURE